

## Installation & Maintenance Instructions for Series 2600 Safety Relief Valve

### WARNING!

WellMark Series 2600 relief valves are certified for gaseous application only and are not intended for liquid service. Over-pressure of this relief valve or installation of the relief valve in applications which may see pressure levels beyond those for which the valve is designed may result in leakage and/or catastrophic failure. This failure could result in leaking gas/liquid, damage to surrounding equipment, personal injury or death. To prevent such damage/injury the valve should be installed in a safe location and should be chosen based upon the user's specific application. These valves are designed for relief to atmosphere only, and are not intended for use in a closed system.

### INSTALLATION

WellMark safety relief valves should always be installed on a vessel or pipeline in the vertical position with the outlet pointing in a horizontal direction. It is recommended that the system which is being fitted with a safety relief valve be cleaned prior to installation, as construction materials, welding slag and/or Teflon tape are items that commonly cause seating problems.

Relief valves should be installed using the guidelines published by the ASME Section VIII of the Boiler and Pressure Vessel Code, paragraph UG-135:

*(a) Safety, safety relief and pilot operated pressure relief valves, and non-reclosing pressure relief devices shall be connected to the vessel in the vapor space above any contained liquid or to piping connected to the vapor space in the vessel which is to be protected.*

*(b) The opening through all pipe and fittings between a pressure vessel and its pressure relieving device shall have at least the area of the pressure relieving device inlet, and the flow characteristics of this upstream system shall be such that the pressure drop will not reduce the relieving capacity below that required or adversely affect the proper operation of the pressure relieving device. The opening in the vessel wall shall be designed to provide direct and unobstructed flow between the vessel and its pressure relieving device. (See Appendix M.)*

*(c) When two or more required pressure relieving devices are placed on one connection, the inlet internal cross-sectional area of this connection shall be either sized to avoid restriction flow to the pressure relief devices or made at least equal to the combined inlet areas of the safety devices connected to it. The flow characteristic of the upstream system shall satisfy the requirements of (b) above. (See Appendix M.)*

*(d) Liquid relief valves shall be connected below the normal liquid level.*

*(e) There shall be no intervening stop valves between the vessel and its protective device or devices, or between the protective device or devices and the point of discharge, except:*

*1. when these stop valves are so constructed or positively controlled that the closing of the maximum number of block valves possible at one time will not reduce the pressure relieving capacity provided by the unaffected relieving devices below the required relieving capacity; or*

*2. under conditions set forth in Appendix M.*

*(f) The safety devices on all vessels shall be so installed that their proper functioning will not be hindered by the nature of the vessel's contents.*

*(g) Discharge lines from pressure relieving safety devices shall be designed to facilitate drainage or shall be fitted with drains to prevent liquid from lodging in the discharge side of the safety device, and such line shall lead to a safe place of discharge. The size of the discharge lines shall be such that any pressure that may exist or develop will not reduce the relieving capacity of the relieving devices below that required to properly protect the vessel. [See UG-136 (a)(8) and Appendix M.]*

### INLET

Any relief valve affixed to a vessel or pipeline should be done so as to minimize the amount of piping between the vessel or pipeline and the relief valve. Furthermore, any piping used must be equal to or larger than the inlet pipe size of the relief valve. Any reduction could cause serious problems in the performance of the valve as it is intended, resulting in a catastrophic disaster.

### OUTLET

Outlet piping from the relief valve should never be more than four feet in length. Pipe used is never to be of a size smaller than the outlet size. Doing so may result in a reduction of the valves designed flow capacity, resulting in serious danger to life and equipment.

### WARNING!

**If outlet piping is installed outdoors care must be taken to assure that liquids, if present, cannot form an ice blockage in the piping or valve body. Ice blockage can inhibit the valves ability to perform properly and may result in serious damage or injury. Discharge lines must have protective caps or drains to prevent any liquid from collecting in the valve body or outlet piping. Care should be exercised to assure that any caps used do not cause any kind of back pressure on the relief valve.**

## MAINTENANCE

ASME Coded safety relief valves such as the WellMark Series 2600 are manufactured in accordance with the ASME Boiler and Pressure Vessel Code and have been capacity tested and certified by The National Board, to meet the requirements of Section VIII of the ASME Code, as signified accordingly by the symbols "UV" and "NB" on their nameplates. As such, these valves are factory set using calibrated test equipment to achieve the set pressure tolerances required by ASME Code. These tolerances are within 3% of the stamped set pressure. After factory setting, these valves are capped and lead wire sealed.

It is recommended that any maintenance work required be performed by a commercial valve repair shop having a "VR" stamp issued by The National Board of Boiler and Pressure Vessel Inspectors of Columbus, Ohio. The Seat (3) and seat O-Ring (5) are the most common areas of concern. The WellMark design incorporates a seat and seal that is easily replaced. These components should be inspected annually. Parts manufactured by WellMark must be used for any and all repair of WellMark valves. The pressure setting of any relief valve should never be reset by more than 10% of the original stamped set pressure. It is imperative that any new set pressure be marked on a new tag applied to the valve by the valve repair company.

## SPECIFICATIONS

Orifice Designation	C	D	E	F	G
Orifice Diameter - in.	0.295	0.400	0.534	0.672	0.857
Orifice Area - sq.in. (A)	0.068	0.126	0.224	0.355	0.577
Inlet Sizes Available - in.	½, ¾, 1	½, ¾, 1	¾, 1, 1¼, 1½, 2	1¼, 1½, 2	1½, 2
Outlet Sizes Available - in.	1, 1½	1, 1½	1, 1½*, 2	2	2
Pressure Ranges - Psig	15-2500	15-2500	15-2500	15-1600	75-1000
Flow Coefficient (K)	0.859	0.859	0.859	0.859	0.859

\* When coupled with 1¼ or larger Inlet, 1½ Outlet is available by special order only.

## MOLECULAR WEIGHT and VALUES of C for GASSES

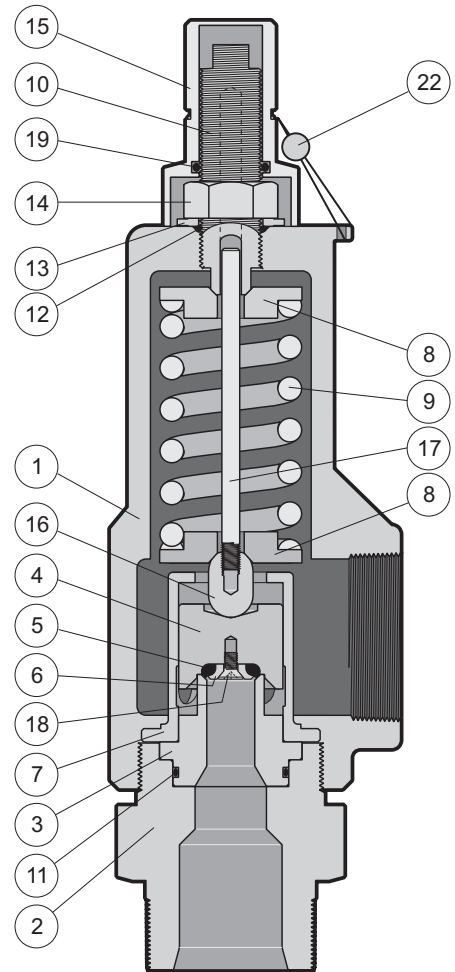
Gas	M	C
Air	28.97	356
Acetylene	26.04	345
Ammonia	17.03	351
Butane	58.12	324
Carbon Dioxide	44.01	345
Chlorine	70.91	352
Ethane	30.07	339
Ethylene	28.05	337
Freon 22	86.48	355
Hydrogen	2.02	356
Hydrogen Sulfide	34.08	348
Methane	16.04	346
Methyl Chloride	50.48	337
Natural Gas (0.6)	17.40	344
Nitrogen	28.02	356
Oxygen	32.00	356
Propane	44.09	331
Sulphur Dioxide	64.06	342

## RELIEVING CAPACITY FORMULA

*Coefficient Method*

$$Q_{(SCFM)} = \frac{KACP}{w \times 60} \sqrt{\frac{M}{T}}$$

A = Effective Flow Area (Orifice Area in sq. In.)  
 C = Gas Constant  
 K = Flow Coefficient  
 M = Molecular Weight  
 P = Flowing Pressure (set pressure x 1.1 + 14.7psia)  
 Q = Flow Rate in SCFM for gases  
 T = Absolute temperature in degrees Rankin (°F+460)  
 w = Density of the gas in lb/ft<sup>3</sup> (Air = .0764 @14.7 psia)



## PARTS LIST

Item	Description	Std. Materials	Qty.
1	Bonnet	CS	1
2	Seat Frame	CS	1
3	Seat	316 SS	1
4	Plug	316 SS	1
5	O-Ring, Seat	Viton	1
6	O-Ring Holder	316 SS	1
7	Plug Guide	316 SS	1
8	Spring Guide	CS	2
9	Spring	17-7 or 302 SS	1
10	Adjusting Screw	CS	1
11	O-Ring, Seat/Seat Frame	Viton	1
12	O-Ring, Adjusting Screw	Viton	1
13	Seal Washer	Steel	1
14	Jam Nut	CS	1
15	Cap	Aluminum	1
16	Guide	CS	1
17	Guide Stem	CS	1
18	Screw, O-Ring Holder	Steel	1
19	O-Ring, Cap	Viton	1
22	Seal Wire & Lead	Steel/Lead	1